

MACbond B 2687

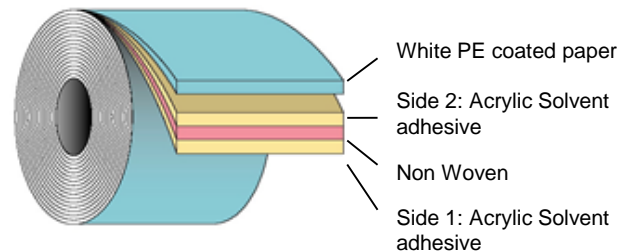
- GENERAL INTRODUCTION
- PRODUCT DESCRIPTION
- TYPICAL APPLICATION
- CHARACTERISTICS
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- SHELF LIFE

MACbond

- is an assembling system consisting of a thin carrier (paper, non woven, film or others), coated on both sides with a uniform layer of adhesive.
- the adhesives used are pressure-sensitive acrylic polymer or synthetic rubber based formulations
- is produced in roll or sheet format with a single or double release liner, so that the product chosen best suits the customer's needs

MACbond B 2687 consists of non woven carrier coated on both sides with an modified acrylic adhesive..

MACbond B 2687 is produced in self-wound format on a white PE coated paper liner.



Very good resistance to temperature, appropriate for open pore material, impregnated foam, cellular PE, cellular rubber and felt fabric lamination.

Adhesion with Substrates

Metal / Aluminium	High	Acrylic / PET	High
Glass / Ceramics	High	Polystyrene	High
Painted Surface	High	PP / PE / PS	Medium
Wood / Board / Paper	High	Textile / Cotton	High
Soft PVC	Medium	Rubber / EPDM	Medium
Rigid PVC	High	Smooth Substrate	High
PC / ABS	High	Rough Substrate	High

Resistance to water, detergents and alcohol, and medium resistance to plasticizers, medium outdoor resistance. Not recommended for use in contact with aliphatic or aromatic hydrocarbons, *For further technical advice, please consult with Mactac.*

2 years when stored at 15/25° C and 50 % relative humidity.

ADHESIVE DATA

	Typical Values (*)	Test Method
Quick Tack (N/25mm) On brushed stainless steel (ref. Nokoro 304 poli. N°4)	21	FTM 9
Peel 180° - (N/25mm) on brushed stainless steel (ref. Nokoro 304 poli. N°4)	20	FTM 1
- after 20 minutes	20	FTM 1
- after 24 hours		
Shear on brushed stainless steel (ref. Nokoro 304 poli. N°4) 1kg – 25mmx25mm (hours)	> 2000	FTM 8

CARRIER DATA

	Typical Values (*)	Test Method
gr/sqm	14	ISO 536

TEMPERATURE RESISTANCE

Minimum Application Temperature	- 5°C	
End-use temperature range	- 10°C to + 80°C	
Short term resistance	+ 190°C	S.A.F.T. 500grs

For temperatures outside those quoted above, please consult with Mactac.

RELEASE LINER

Silicone white PE coated paper of 120 gr/sqm		ISO 536
100 μ		ISO 534

**THICKNESS
(Carrier + adhesive)**

(*) Values given are typical and are not necessarily for use in specifications.

IMPORTANT NOTICE

All Mactac products are subject to careful quality control throughout the manufacturing process and are warranted to be of merchantable quality and free from manufacturing defects. Published information concerning Mactac products are based upon research which the Company believes to be reliable but such information do not constitute a warranty. Because of the variety of possible uses for Mactac products and the continuing development of new uses, the purchaser should carefully consider the fitness and performance of the product for each intended use and the purchaser assumes all risks in connection with such use. Seller shall not be liable for damages in excess of the purchase price of the product or for incidental or consequential damages. All specifications are subject to change without prior notice.

